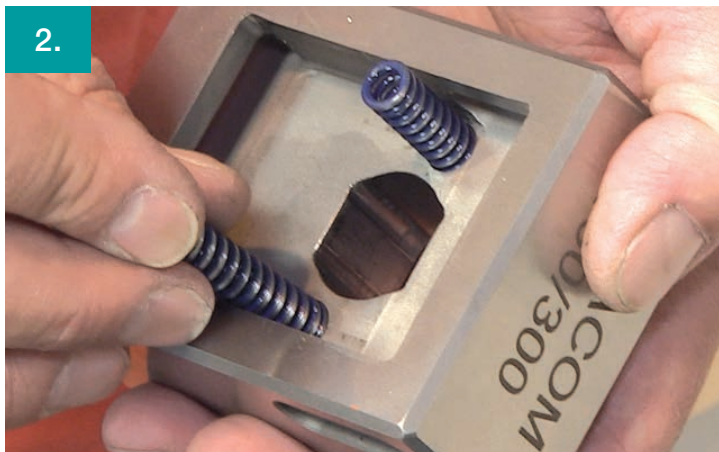


# Relay Retrofit Program Cutting Tool Assembly guide

## Preparations



Insert the feed rod into the power unit.



Install the coil springs into the die.

## Install the die



Install the die and punch it onto the feed rod.



Ensure that the coil springs stay in place.

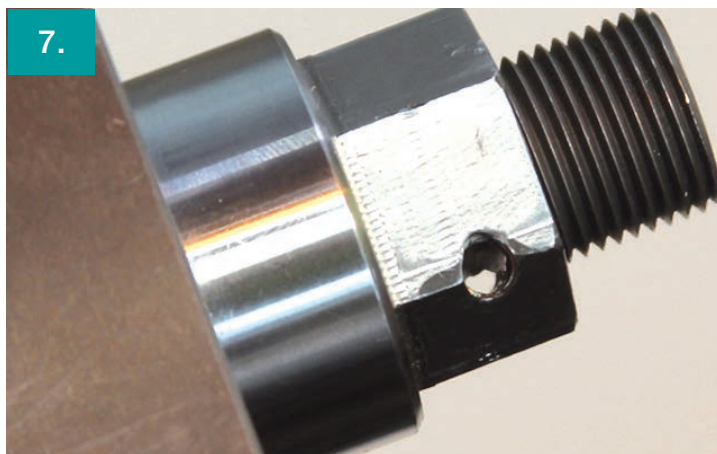


Ensure that the die and punch have the same marking on their sides. This shows that the parts are correctly positioned.

## Install the nut and the pin into the feed rod



Screw the nut onto the feed rod.



The position is correct when the holes in the nut and in the feed rod are in line and you can see through the hole in the nut.



Use the pin to secure the nut in place.

Be careful not to obstruct the opening at the other end with your hand or fingers to avoid hurting yourself.

## Adding the battery to the power unit



Place the battery in the power unit, as shown in the image.

## Work safety



For your safety, keep your hands on the power unit, never on the cutting head.

Beware of the sharp edges!

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